www.arcticspas.com





Printed in Canada. C1.03

Arctic Spas may make product modifications and enhancements without notice. Specifications and dimensions are approximate and for reference only.





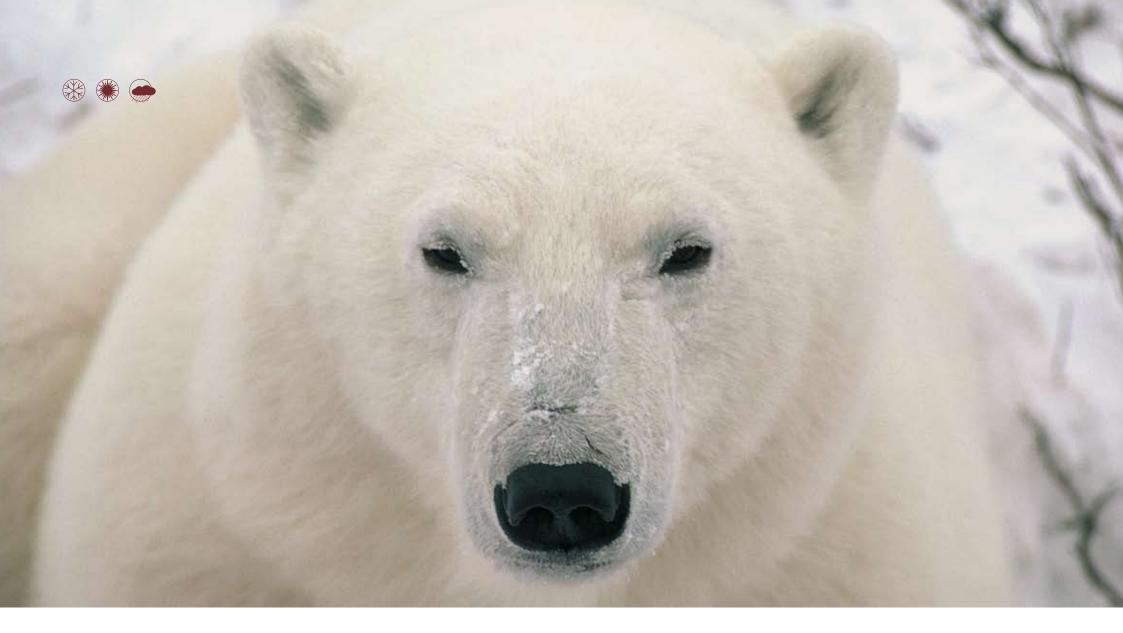






brochure





CONTENTS: ARCTIC WELLBEING 2 ARCTIC PURITY 4 ARCTIC ADVANTAGE 6 ARCTIC INSULATION 7 OUR TUBS 9 SUMMIT 10 KLONDIKER 12 FRONTIER 14 KODIAK 18 TUNDRA 20 LEGEND SE 22 ARCTIC FOX 26 CUB 27 GLACIER 28 YUKON 29 COMPARISON CHART 30 ARCTIC CABINETS 31 ARCTIC JETS 32 ARCTIC EASE 33 ARCTIC OPTIONS 34 PEACE OF MIND 36

ANY WEATHER, ANYWHERE

Engineered for ultimate performance, even in the harshest climates.

Arctic Spas® is one of the world's leading manufacturers of spas, with dealers in over 30 countries.

We combine the most advanced spa technology with world-class construction, outstanding service and an extensive warranty to provide you with one of the finest spas available. Our attention to detail ensures your complete comfort and enjoyment. Designed for ease of use, durability and carefree maintenance, Arctic Spas deliver a lifetime of pleasure, wherever you are.







ARCTIC WELLBEING

Discover the soothing benefits of hydrotherapy, massage and aromatherapy; with spas designed to relieve stress and strains, and replenish energy.



THERAPY FOR BODY AND SOUL

Ergonomically designed using therapeutic principles, each spa fits the contours of your body providing proper lumbar support and maximizing comfort while the jets melt away stress and muscle strain.

- Submersion in warm water causes blood vessels to dilate, increasing blood flow to body tissues
- Warm water jets stimulate your muscles while you relax
- Water buoyancy takes pressure off stressed joints
- · Control joint inflammation and pain associated with Arthritis
- Relieve headaches caused by muscular tension
- · Recover quickly from the stress and strain of exercise

ENHANCED RELAXATION

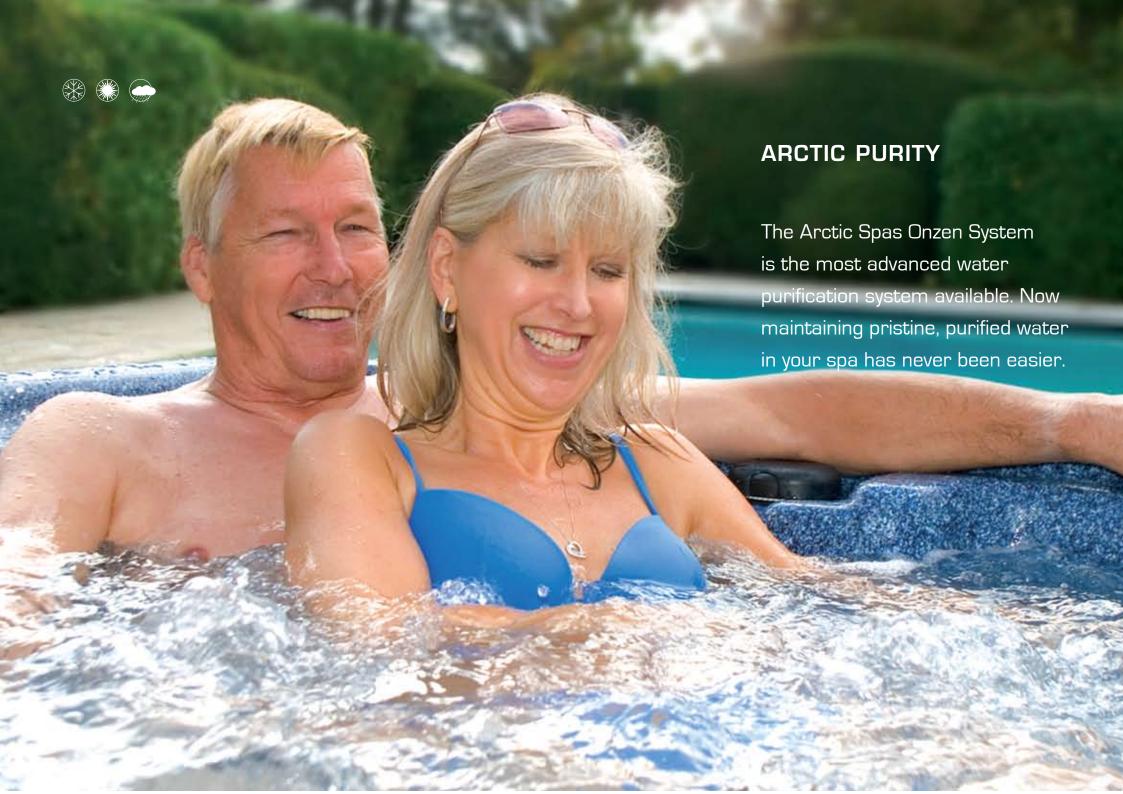
Our Therapy Air is designed to enhance your massage experience. Air is circulated through the water giving a gentler massage. Unlike other spas that draw cold air from outside, Arctic Spas' Therapy Air System draws air from the heated air space under the spa providing a warm and comfortable experience.

As an added feature, all Arctic Spas equipped with Therapy Air also come with a fully integrated aromatherapy system that introduces fragrance directly into the spa! The power of natural scent both refreshes and relaxes, complimenting a totally therapeutic soak.

BRING THE FAMILY TOGETHER

Arctic Spas are great for all the family. Kids love the fun of the water and adults can relax and socialise. Arctic Spas offer a great way to get everyone together regularly, away from the distractions of modern life. An alternative to the communal dinner table, conversation soon flows and brings both friends and family closer. You may spend longer in it than you think.





ARCTIC SPA FILTRATION

The core of a good water care system is filtration. Our filtration system is virtually maintenance free and remarkably easy to use.

A full-size 56 frame pump moves water quickly through the system without needing to run constantly. And the filter cycles are adjustable so you can tailor the system to suit your needs and usage pattern.

The first step is to fill your tub using the MicroPure™ pre-filter which attaches to your water hose, eliminating unwanted metals and bacteria. Using water already filtered in the tub makes it easier to keep it crystal clear and cuts down on maintenance.

The water surface is filtered by a floating weir that adjusts with the water level to effectively skim the top of the water where oil and other light contaminants accumulate. At the same time, a basket filter traps larger floating objects and keeps them from clogging up the filter.

The MicroPure Everyday Filter is a disposable depth filter that removes 94% of microscopic water-borne particles in a single pass. This is filtration so intensive that it eliminates the need for chemical clarifiers, de-scummers, de-foamers, and cartridge cleaners. Fewer chemicals and no cleaning – what could be easier?

ARCTIC PURE SIMPLE. SAFE. EFFECTIVE.

Arctic Pure brand products make water care simple. Quality ingredients and clear directions allow you to keep a healthy, balanced water environment. And with Arctic Pure you have a choice of using traditional sanitizers or the new salt-based products. Either way, Arctic Pure is your key to crystal-clear water.

WATER CARE OPTIONS:

Reduce the need for chemicals and maintenance costs with Arctic Ozone and Onzen salt water care options.

ARCTIC OZONE

Ozone is perhaps nature's most powerful purifier. It is widely used in the purification of drinking water because it is pH neutral, destroys contaminants and leaves no residual chemicals in the water. Arctic Ozone utilises this purification process and reduces the need for other chemical agents. The Arctic Ozone cartridge is inexpensive and only needs changing every two years.

ONZEN

The future of water care is natural, and easy on the environment.

Arctic's ONZEN™ automated water system combines patented ozone technology and natural sea salt into a single system that will save you time, reduce the need for chemicals, and allow you to enjoy soft, sparkling water with a minimum of fuss.

The ONZEN system integrates several cutting-edge technologies for high performance, but running it is as easy as using a microwave.

- 1) Sea salt is the base, for naturally soft, sparkling water.
- 2) The Onzen Generator produces ozone with no corrosion.
- 3) A new V3 Injector ensures better ozone penetration into the water.
- 4] A Lippert Mixer allows for better ozone absorption.
- 5) Durable, low-maintenance Titanium electrodes activate the salt system to help sanitize the water.
- 6) A waterproof digital water tester gives you easy, accurate measurements

What's the result of all this? Water care made simple.









ARCTIC ADVANTAGE

ACCESS DOORS

8 access doors around the spa allow complete access and serviceability for the lifetime of the spa.

JETS

Arctic Spas have rotating jets which vary the massage continually – unlike fixed jets.

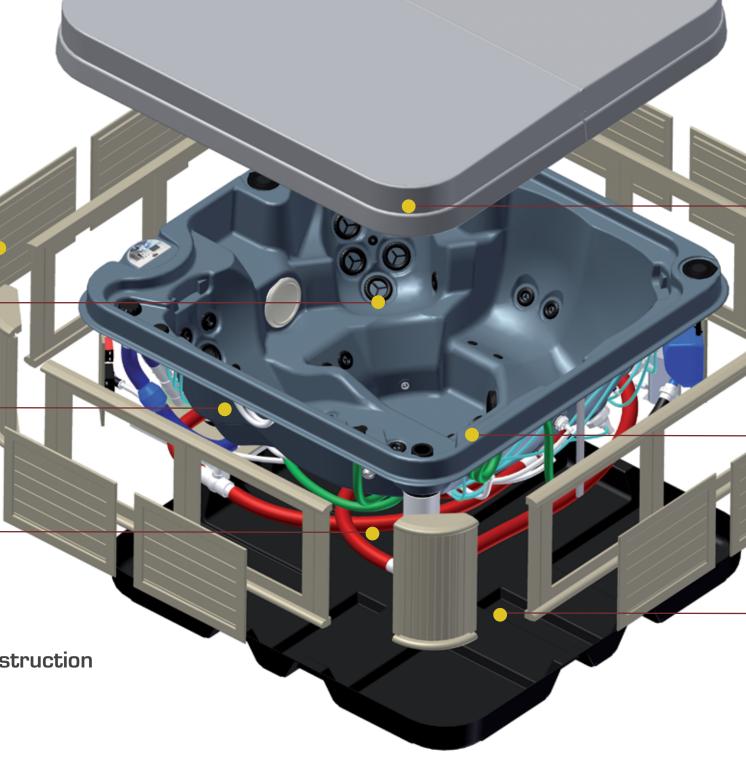
SELF SUPPORTING HULL

Arctic Spas has the only self supporting hull In the industry – eliminating the need for foam-fill support and allowing total access inside.

HEATLOCK® INSULATION

Heatlock insulation re-cycles waste heat from the pumps to reduce running costs.

Our unique features and construction just make sense.



CASTCORE® COVER

Arctic Spas Castcore cover is over 4" thick to retain the maximum heat in the spa, therefore minimizing heat loss and running costs.

CEDAR CABINET

Arctic Spas cabinet is constructed of Canadian clear western cedar which is impervious to water damage and rot.

SHELL

Arctic Spas are made from acrylic and thick hand-rolled fibreglass for a lifetime of structural integrity.

FOREVER FLOOR®

A solid fibreglass Forever Floor to stop insects and pests, damp and long-term structural problems. It also allows the spa to be placed anywhere that's level (without any ground preparation) giving total portability.

ARCTIC INSULATION

Each Arctic Spa comes with our Perimeter Heatlock® Insulation system, designed to minimize heat loss and to maximize energy efficiency.

We apply high density urethane foam to the floor, cabinet walls and the underside of the spa rim. In combination with the spa's sturdy construction, this creates an insulating air space. This means that incidental heat from the heaters and pumps is directed inward through the shell instead of outward, thereby decreasing heating costs by capturing and transferring this ambient heat to the spa water. It also acts as a sound barrier, so you can enjoy your Arctic Spa without being disturbed by mechanical noise from the pumps and motor and allows easy access for servicing and upgrading your spa.

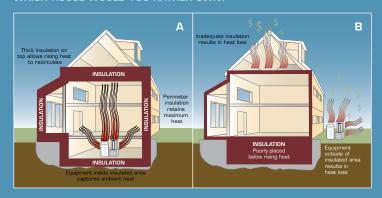
The Perimeter Heatlock system also means protection against freezing in subzero temperatures. If power to your spa is interrupted, heat from the spa water slowly transfers back to the air space, protecting the plumbing and equipment from freezing.

CASTCORE COVER

Our foam injection system and Mylovac™ design makes the Castcore cover highly resistant to water saturation, significantly prolonging the life of the cover. The cover extends down to the rim of the cabinet, which guarantees total insulation at the top of the spa, preventing heat loss and safeguarding against the build-up of snow and rainwater.

When not in use, the cover can be secured to the spa with lockable straps. This prevents any small children entering the spa unsupervised and guards against harsh weather conditions and high winds.

WHICH HOUSE WOULD YOU RATHER OWN?



The theory of insulation works the same for spas as it does for houses. House A illustrates the proper method for maximum efficiency and prevented heat loss. Unfortunately most spas are insulated like house B, with most of the insulation in the basement and the heating equipment outside! You wouldn't heat your house like this so why your spa?

ARCTIC SPAS



Ambient heat from pump penetrates spa shell and heats water. In winter this heat returns to the pump area in the event of a power loss.

OTHER SPAS



Some manufacturers place their pump under a step. This is possibly the worst method of retaining pump heat. The heat escapes from every side of the step and in winter the cold penetrates the enclosure very quickly.





OUR TUBS

Handcrafted, individually designed, precision engineered.

Discover our extensive range of spas...







SUMMIT

6 person

The Summit has three captain's chairs, each with armrests and headrests, a spacious corner loveseat, a deeper single seat and a large foot well to complete this luxury spa. For relaxing or entertaining, the Summit is the complete spa package.

MODEL	JETS	PUMPS
Designer	17*	1
Signature	33	2
Ultra	33*	2
Legend	61	3
Legend Extreme	61*	3
Legend SE	61*	3

* Plus 14 therapy air jets

Cabinet size: 235cm x 235cm x 98cm

93" x 93" x 39"

Volume: 1880 litres











KLONDIKER

6 person

The Klondiker must be one of the most comfortable spas in the world. It features ergonomically designed his and hers no-float loungers (one is specially designed for people under 5' 6"), and detailed seating with dual armrests in every seat. This six person spa also comes with built-in headrests, captain's chair and boasts unsurpassed comfort in all seating areas.

MODEL	JETS	PUMPS
Designer	17*	1
Signature	33	2
Ultra	33*	2
Legend	61	3
Legend Extreme	61*	3
Legend SE	61*	3

* Plus 14 therapy air jets

Cabinet size: 235cm x 235cm x 98cm

93" x 93" x 39"

Volume: 1810 litres











FRONTIER

6 person

This model is the perfect in-between model – not as big as some eight foot spas, but larger than a seven foot model. It features both his and hers shuttle seats and loungers so no one misses out.

MODEL	JETS	PUMPS
Designer	17*	1
Signature	33	2
Ultra	33*	2
Legend	51	3
Legend Extreme	51*	3
Legend SE	51*	3

* Plus 14 therapy air jets

Cabinet size: 217cm x 235cm x 98cm

86" x 93" x 39"

Volume: 1960 litres















KODIAK

6 person

This six person spa is meticulously designed to seat a large number of bathers while providing the utmost in individual comfort. With the most naturally sculpted lounger, shuttle seat and wide bucket seating in the industry, the Kodiak spa is the perfect place to relax by yourself or with a whole group of friends.

MODEL	JETS	PUMPS
Designer	17*	1
Signature	33	2
Ultra	33*	2
Legend	61	3
Legend Extreme	61*	3
Legend SE	61*	3

* Plus 14 therapy air jets

Cabinet size: 235cm x 235cm x 98cm

93" x 93" x 39"

Volume: 1990 litres











TUNDRA

7 person

This award-winning design is the perfect comfort spa. The computer-drafted design recognizes that people are built differently so each therapy seat is made to accommodate these differences. Matching the seat to your body type is the best way to ensure that you can comfortably enjoy all of the therapy your Arctic Spa can provide. In the Tundra, you'll find a seat that fits you perfectly. Its unique layout, overall size and large foot well can accommodate a crowd, and do so without sacrificing the comfort features found in every seat. And every Tundra comes with a backlit waterfall as standard!

MODEL	JETS	PUMPS
Designer	17*	1
Signature	33	2
Ultra	33*	2
Legend	61	3
Legend Extreme	61*	3
Legend SE	61*	3

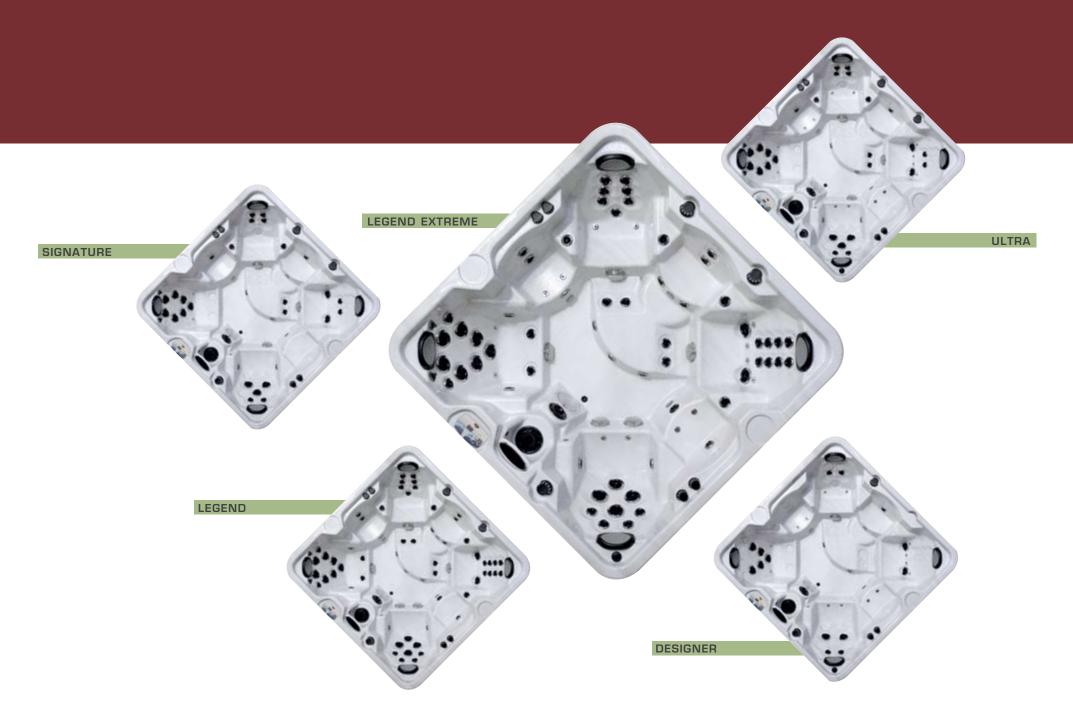
* Plus 14 therapy air jets

Cabinet size: 235cm x 235cm x 98cm

93" x 93" x 39"

Volume: 2280 litres











LEGEND SE

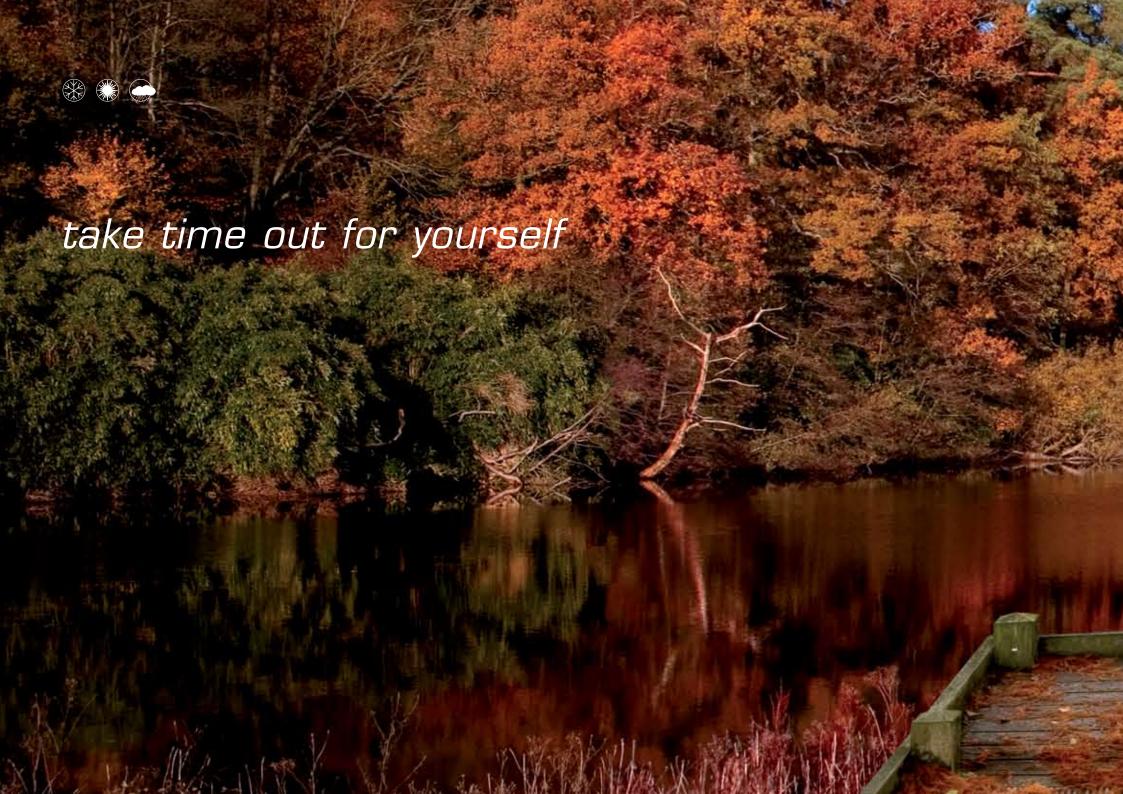
For those who want it all, we present the Legend SE.

The Legend SE is the premium class of hot tub across our larger spa range. It combines all our advanced features in one complete package.

With integrated Onzen System, Therapy Air,
Northern Lights Deluxe, Forever Floor and our
most extensive warranty available, the Legend SE is
the ultimate in Arctic Spa engineering.















ARCTIC FOX

4 person



A small, deep spa that can comfortably seat four people and still deliver great therapy. Ideal for locations where space is at a premium, the Fox is our most compact spa, but it will surprise you how well it accommodates you and your friends.

MODEL	JETS	PUMPS
Prestige	14	1
Designer	14*	1
Signature	24	2
Ultra	24*	2

* Plus 14 therapy air jets

Cabinet size: 217cm x 174cm x 98cm

86" x 69" x 39"

Volume: 1300 litres



CUB

5 person



This spa has a sculptured single lounge chair and arguably the most comfortable seats in the industry. Built-in headrests, multi-level seating and armrests are standard features. The Cub has all the comfort and ergonomics of the larger spas, but in a more compact design.

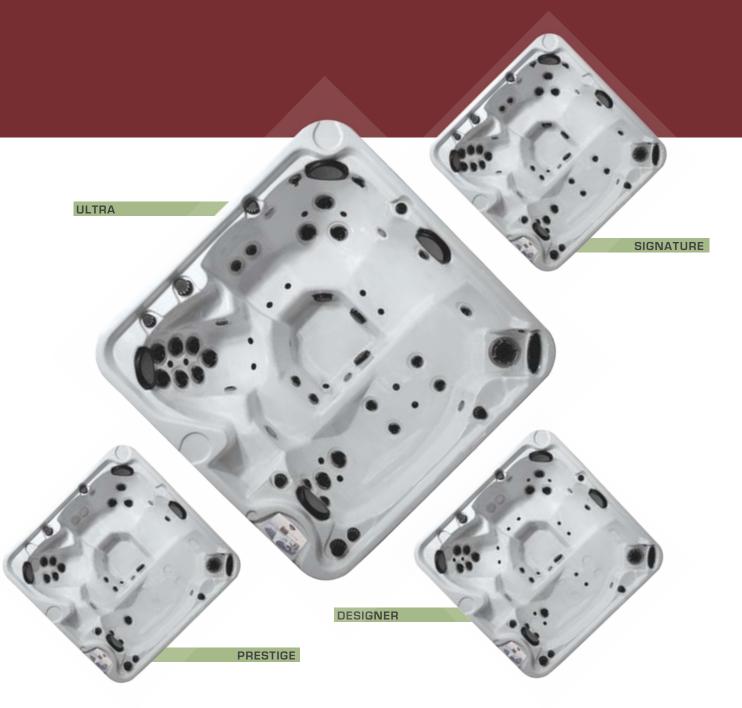
MODEL	JETS	PUMPS
Prestige	14	1
Designer	14*	1
Signature	28	2
Ultra	28*	2

* Plus 14 therapy air jets

Cabinet size: 217cm x 217cm x 104cm

86" x 86" x 41"

Volume: 1700 litres









GLACIER

5 person



The Glacier is the ideal model for a couple, but with room enough for friends or family if required. It has two swivel seats and two therapy seats, all at different levels, plus a cool-down seat - should you need it!

MODEL	JETS	PUMPS
Prestige	14	1
Designer	14*	1
Signature	28	2
Ultra	28*	2

* Plus 14 therapy air jets

Cabinet size: 217cm x 217cm x 104cm

86" x 86" x 41"

Volume: 1630 litres



YUKON

7 person



This great family spa features both space and comfort. Its circular design gives it the largest foot well of any seven foot spa in the industry, maximizing seating capacity. Multi-level seating and a great kids' seat ensures a favourite spot for everyone in your family.

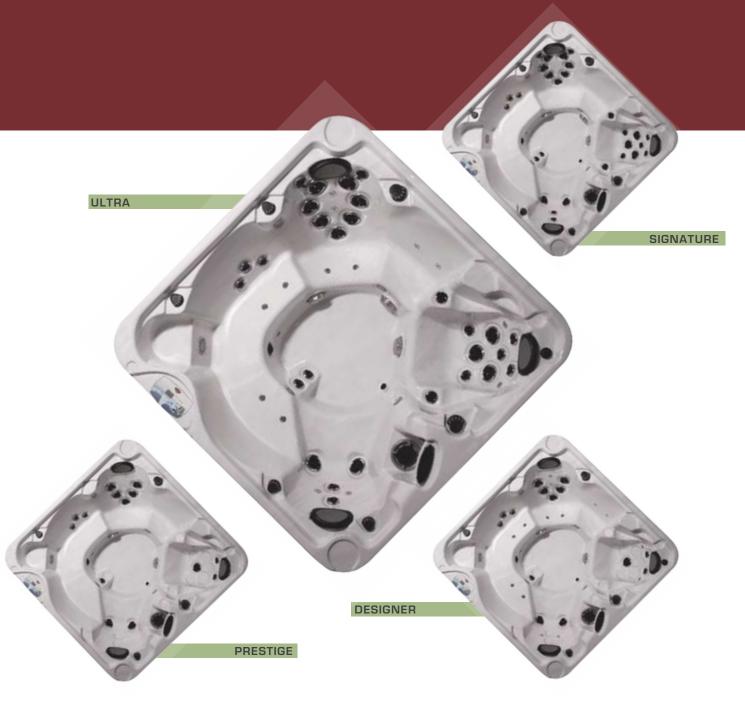
MODEL	JETS	PUMPS
Prestige	14	1
Designer	14*	1
Signature	28	2
Ultra	28*	2

* Plus 14 therapy air jets

Cabinet size: 217cm x 217cm x 104cm

86" x 86" x 41"

Volume: 1850 litres









TUB COMPARISON CHART

	SIZE	PERSONS	CABINET SIZE	MODEL	JETS	PUMPS	THERAPY AIR	AROMATHERAPY
SUMMIT				DESIGNER	17	1	V	V
	8'	6	235 x 235 x 98 cm	SIGNATURE	33	2		
			93" x 93" x 39"	ULTRA	33	2	V	V
				LEGEND	61	3		
				LEGEND EXTREME/SE	61	3	V	V
KLONDIKER				DESIGNER	17	1	V	V
	8'	6	235 x 235 x 98 cm	SIGNATURE	33	2		
			93" x 93" x 39"	ULTRA	33	2	V	V
				LEGEND	61	3		
				LEGEND EXTREME/SE	61	3	V	V
FRONTIER				DESIGNER	17	1	V	V
	8'	6	217 x 235 x 98 cm	SIGNATURE	30	2		
			86" x 93" x 39"	ULTRA	30	2	~	V
				LEGEND	51	3		
				LEGEND EXTREME/SE	51	3	V	V
KODIAK				DESIGNER	17	1	V	V
	8'	6	235 x 235 x 98 cm	SIGNATURE	33	2		
			93" x 93" x 39"	ULTRA	33	2	V	V
				LEGEND	61	3		
				LEGEND EXTREME/SE	61	3	V	V
TUNDRA				DESIGNER	17	1	V	V
	8'	7	235 x 235 x 98 cm	SIGNATURE	33	2		
			93" x 93" x 39"	ULTRA	33	2	V	V
				LEGEND	61	3		
				LEGEND EXTREME/SE	61	3	V	V
FOX				PRESTIGE	14	1		
	7'	4	217 x 174 x 98 cm	DESIGNER	14	1	V	V
				SIGNATURE	24	2		
			86" x 69" x 39"	ULTRA	24	2	V	V
CUB				PRESTIGE	14	1		
				DESIGNER	14	1	V	V
	7'	5	217 x 217 x 104 cm	SIGNATURE	28	2		
			86" x 86" x 41"	ULTRA	28	2	V	V
GLACIER				PRESTIGE	14	1		
				DESIGNER	14	1	~	V
	7'	5	217 x 217 x 104 cm	SIGNATURE	28	2	· -	
			86" x 86" x 41"	ULTRA	28	2	· · · · · · · · · · · · · · · · · · ·	V
YUKON				PRESTIGE	14	1	-	
				DESIGNER	14	1	V	· · · · · · · · · · · · · · · · · · ·
	7'	7	217 x 217 x 104 cm	SIGNATURE	28	2		· · · · · · · · · · · · · · · · · · ·
			86" x 86" x 41"	ULTRA	28	2		· · · · · · · · · · · · · · · · · · ·
				GETTIA				

"I have recently returned from a back operation that kept me from playing for the last four months. A major help in my rehabilitation has been using an Arctic Spas hot tub."

Tony Windo, Worcester Warriors Rugby Club

ARCTIC CABINETS

WOOD CABINETS

Arctic Spas prides itself on its cedar cabinets, giving you one of the best looking tubs on the market. Each cabinet is constructed using only Western Canadian clear red cedar, grown at the foot of the Canadian Rockies. This premium wood is chosen for its strength, quality and durability and has an elegance which will grace any setting.

All our cedar cabinets are hand finished and have a clear protective stain applied which prevents moisture and UV damage and minimizes maintenance.

Around the cabinets are eight inset access doors, two on each side, allowing easy installations and upgrades to any part of the spa.

The interior is also fully insulated, meaning no cracking or splitting and making sure the tub looks as stylish and new in the years to come as it did when it was installed.

FOREVER FLEX™ CABINETS

Forever Flex cabinets are a stylish, carefree alternative to our cedar range. The entire cabinet is constructed from composite fibreglass.

The exterior of the tub has specialized Eon panelling, creating an impervious and maintenance free spa.

The panelling comes in a choice of colours and can be removed for access. Should you wish to change colours or renew the panels these can be easily replaced independently of the spa.

Their sleek design gives a modern look to any location.

"Arctic Spas are the way forward!

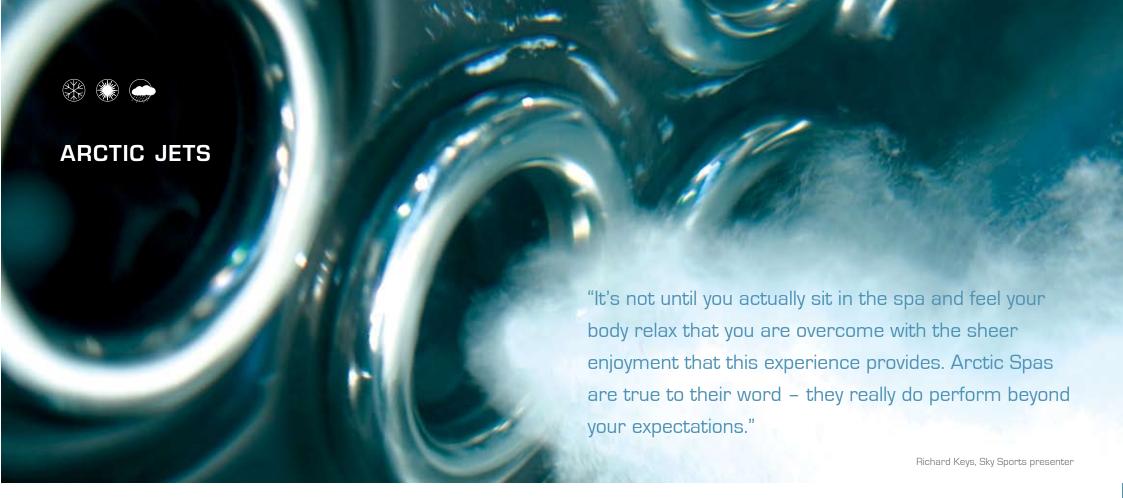
I love the spa – especially in the winter."

Jimmy Carr, comedian and presenter









LUXURY JET PACKAGE

Every Arctic Spas comes plumbed with the most advanced therapeutic jet system available today.

Our large calibre, high-flow water jets guarantee a smooth, even flow that penetrates deep down to the soft tissue and muscle layers, without the sharp piercing pressure of narrower jets. Every detail of our jets is honed to maximize therapy and leave you relaxed and revitalised.

Power is nothing without control and both the flow and pressure of our jets can be adjusted and focused.

Divert them towards yourself for a solitary soak or share the wealth of jet combinations with friends and family. Arrange them to massage the whole body or concentrate their power on individual areas, pinpointing areas of stress and strain, such as neck and back, wherever you desire.

ULTIMATE CONTROL

We know that everyone is different, so for an experience that is as individual as you are, why not choose from a range of specialised jets to provide exactly the type of massage you require, all at the flick of the wrist!

Our new stainless steel jets gives you technology that is as stylish as it is advanced and sets your tub apart.

ARCTIC EASE

ADVANCED CONTROLS



Arctic Spas offer one of the most technologically advanced and user-friendly control units available. Engineered to perform in any weather, the digital temperature display has solid state accuracy and the self-diagnostic feature of the controls allows for easy servicing.

In fact, in many cases our service technicians can isolate and solve problems right over the telephone.

INSTALLATION

Out tubs are surprisingly easy to install. All that's needed is a water and power supply and a piece of level ground. Installation is handled by a team of dedicated Arctic engineers and our tubs arrive fully complete, with no on-site assembly.

In most cases installation takes no more than a couple of hours and the only wait you have is waiting for the tub to fill! Our Forever Floor also means that if you ever need to move the tub later, it is just as easy.

DELIVERY

Our experienced staff will survey your outside space before delivery, meaning access and installation is smooth and straightforward in most cases. However even in locations that appear impossible to reach, we are usually able to deliver. Whether it's using a simple truck and crane to clear a wall or helicopter transport to reach a remote spot, we almost always find a solution.

AFTERCARE

Arctic Spas tubs require little maintenance. Our automatic pumps and regular filtration systems keep your tub clean and warm. Our cabinets and bases are impervious to weather and pests. But in the unlikely event of a problem our experienced after sales staff are always on hand to quickly return your tub to peak performance and return you to your relaxation.

EXTENSIVE WARRANTY

Arctic Spas are built for a lifetime of pleasure and we always use the most durable components in all our tubs. We reinforce this with one of the most extensive warranties in the industry, including our lifetime guarantee on the shell! See your local dealer for details.







ARCTIC OPTIONS

SHELL COLOURS



Every Arctic Spa is available in ten beautiful smooth or textured colours, allowing you to choose the one that matches your individual style.



ARCTIC CHILLER

Arctic Spas are designed for use all year-round, and now you can enjoy refreshingly cool water even in the hottest heat of summer.

Our revolutionary Chiller cools the air around the inside of the shell, lowering the water temperature in the spa to give you your own individual chilled pool. Solid-state technology also means that no air or moisture is drawn in from outside, avoiding problems with condensation.

Cool water in a hot tub - what better way to relax as the mercury rises!

MOOD LIGHTING

Arctic Spas really shine at night with our underwater lighting. At the touch of a button, flood your tub with colour and create the perfect atmosphere for a night-time soak.

NORTHERN LIGHTS

Mood lighting can easily be upgraded to our Standard or Deluxe Northern Lights package. These amazing lights are 60% brighter and are rated for 100,000 hours of continuous use. They create a vast spectrum of tones, colours and effects digitally, with exciting rainbow designs and strobe patterns or soothing gentle ambience.

Match your mood with a dazzling array of colours, all at the touch of a button.











WETUNES

IPod technology comes to the hot tub with Arctic Spas Wetunes™ built-in stereo system. Now you can plug and play your iPod or mp3 player directly into the hot tub and relax to your favourite tunes with Arctic Spas' integrated amplifier and funky pop-up speakers.

AQUATREMOR SOUND SYSTEM

Turn your tub into a giant speaker with our unique Aquatremor system. Music can be channelled through the shell of the tub, creating both pure, crisp sound and a vibroacoustic pulse that sonically massages the body and relaxes muscle stress. This pioneering system enhances all the therapeutic effects of an Arctic Spa as well as boosting your musical enjoyment.

Pure sound you can feel!







PEACE OF MIND

Performance and reliability are the Arctic Spas customer guarantee.

Here at Arctic Spas our goal is to offer you a lifetime of relaxation. From the construction of our tubs, through our professional installation and aftercare teams to our extensive warranty, we want to ensure you a completely stress free experience.

Take time out to unwind and enjoy life with Arctic Spas.



PLANNING NOTES

